## Product Data

# ZIE RUBBER FLEX N <br> Premium Rubber Processing Oil 

## Description:

Ziel manufactures a wide range of standard as well as customized Rubber Process Oils to cater to manufacturers of NR, SBR, PBR, Butyl and EPDM based rubber products

RPO is normally classified in three basic types of process oils depending upon the presence of Carbon Atom, namely Aromatic, Paraffinic \& Naphthenic Oil.

Naphthenic oil has good colour stability, solubility \& thermal stability. It is extensively used in the manufacturing of Foot Wear, LPG tubes, Hot Water Bags, Moulded \& Extruded products. It may be used as a Dust Seal Lubrication Oil in Rubber Industries.

## Typical characteristics:

| Characteristics | Test Method | Zie Rubber Flex N |
| :---: | :---: | :---: |
| Colour, max. | ASTM D 1500 | 2.5 |
| Kinematic viscosity, cSt at $40^{\circ} \mathrm{C}$ | ASTM D 445 | 18-24 |
| Flash point (COC), ${ }^{\circ} \mathrm{C}, \mathrm{min}$. | ASTM D 92 | 155 |
| Aniline Point, ${ }^{\circ} \mathrm{C}$ | ASTM D 611 | 75-85 |
| Pour Point, ${ }^{\circ} \mathrm{C}$ Max | ASTM D 97 | 0 |
| Acidity mgms KOH/gm Oil, Max. | ASTM D 974 | 0.1 |
| Volatile Matter @ $150^{\circ} \mathrm{C}$ for 1 hour, \% | ASTM D 972 | 1.8 |
| Carbon Type Analysis |  | Typical Values |
| $\mathrm{C}_{\mathrm{A}} \%$ | ASTM D 2140 | 25 |
| $\mathrm{C}_{\mathrm{N}} \%$ |  | 25 |
| $\mathrm{CP}_{\mathrm{p}}$ \% |  | 50 |

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The above figures are typical figures with normal production tolerance.

## Health \& Safety

These oils are unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of industrial and personal hygiene are maintained.

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     approval relating to any such products.

